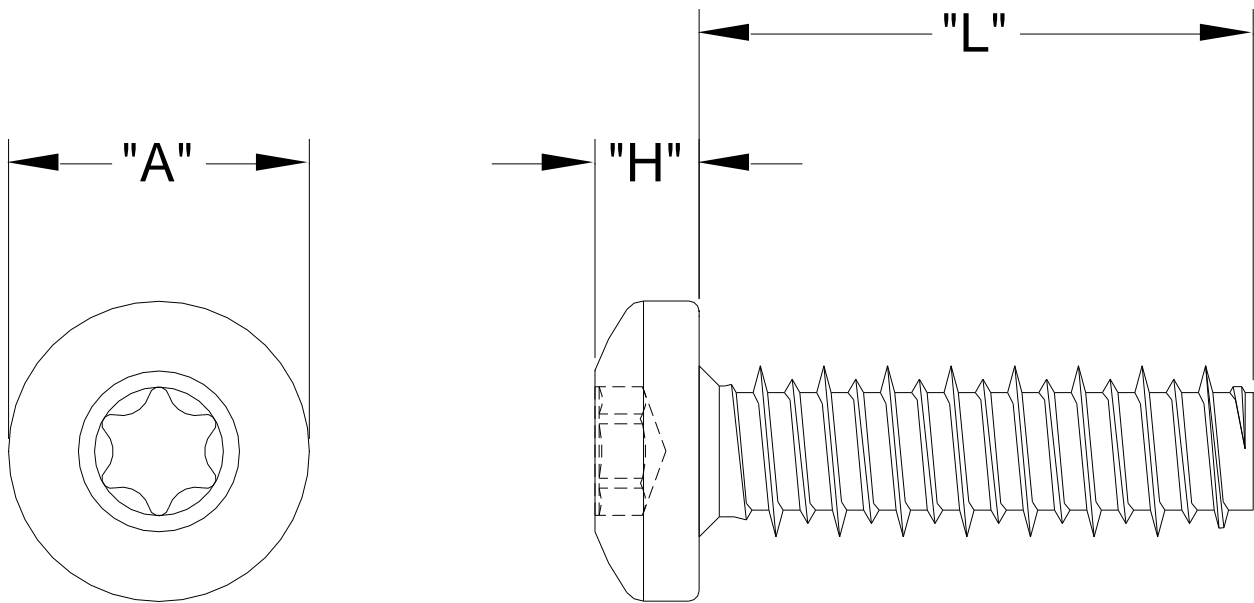


**6-LOBE (TYPE VI)
PAN HEAD
HIGH-LOW T.F.S.**

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Nominal Screw Length	Tolerance On Screw Length
Up To & Including 1"	+0 / -3/64
Over 1"	+0 / -1/16



Nominal Screw Size	High Thread Diameter		Low Thread Diameter	"A" Head Diameter		"H" Head Height		Driver Size	Recess Penetration Gaging Depth	
	Max.	Min.	Ref.	Max.	Min.	Max.	Min.		Max.	Min.
	#4-24	0.115	0.105	0.086	0.193	0.180	0.071		0.062	T8
#6-19	0.145	0.135	0.108	0.254	0.240	0.097	0.087	T10	0.055	0.035

Head Standard: ASME B18.6.3 Material: Steel Case Hardened Surface Hardness: Rc45 Min Finish: Commercial Zinc, Bake, ROHS Compliant Clear Chromate Per ASTM F1941 Code Fe/Zn 3A	COMMON USES: Plastics Less Than 400,000 psi Flexural Modulus
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