



**TYPE 1 CROSS RECESS
PAN HEAD
TYPE "A" SMS**

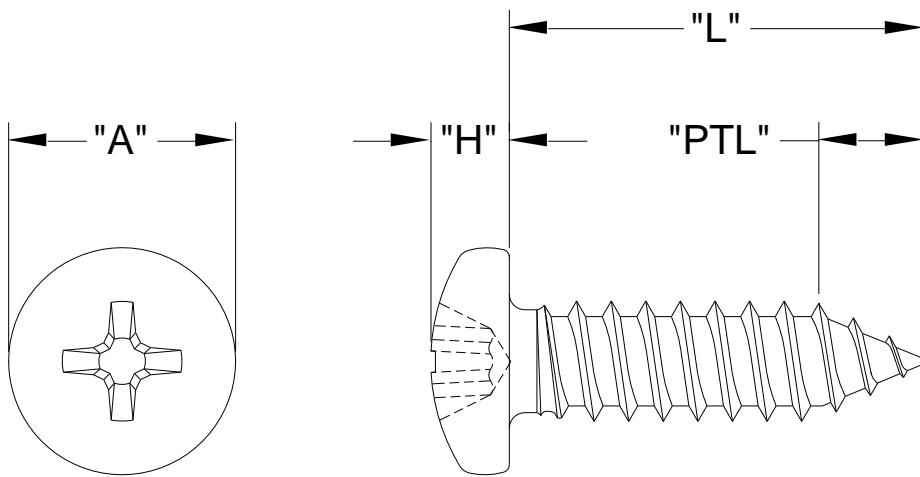
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APRIL, 2014

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Nominal Screw Length	Tolerance On Screw Length
Up To & Including 1"	± .030
Over 1"	± .050



Nominal Screw Size	"D"		"d"		"PTL" Point Taper Length Ref.	"A"		"H"		Driver Size	Recess Penetration Gaging Depth			
	Major Diameter		Minor Diameter			Head Diameter		Head Height			Max.			
	Max.	Min.	Max.	Min.		Max.	Min.	Max.	Min.		Max.	Min.		
#4-24	0.114	0.110	0.083	0.078	0.156	0.219	0.205	0.080	0.070	1	0.071	0.053		
#5-20	0.130	0.126	0.095	0.090	0.181	0.245	0.231	0.089	0.079	2	0.072	0.046		
#6-18	0.141	0.136	0.102	0.096	0.196	0.270	0.256	0.097	0.087	2	0.080	0.055		
#7-16	0.158	0.152	0.114	0.108	0.219	0.296	0.281	0.106	0.096	2	0.089	0.064		
#8-15	0.168	0.162	0.123	0.116	0.231	0.322	0.306	0.115	0.105	2	0.097	0.071		
#10-12	0.194	0.188	0.133	0.126	0.266	0.373	0.357	0.133	0.122	2	0.113	0.089		
#12-11	0.221	0.215	0.162	0.155	0.313	0.425	0.407	0.151	0.139	3	0.124	0.098		
#14-10	0.254	0.248	0.185	0.178	0.354	0.476	0.457	0.169	0.156	3	0.144	0.118		

Standard: ASME B18.6.3
 Material: Carbon Steel,
 Heat Treat: Case Hardened
 Finish: Commercial Zinc, Bake & ROHS Compliant Clear Chromate
 Per ASTM F1941 Code Fe/Zn 3A

Common Uses:
 Most Common Head Style; Higher Head Height For Increased Strength; Used In Soft Plastics, Soft Woods, Thin Sheet Metal (<60% Of Major Dia.), Aluminum Extrusions