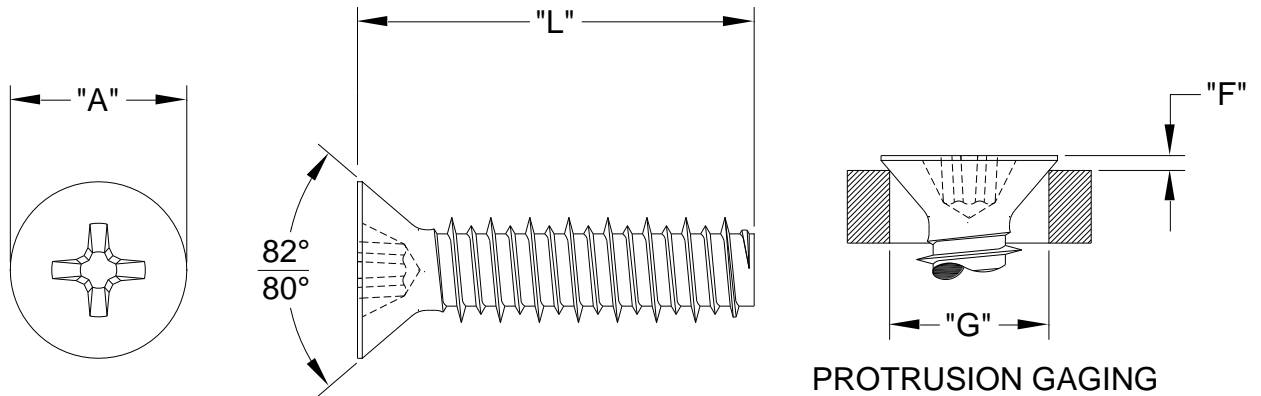


**TYPE 1 CROSS RECESS
82° FLAT HEAD
HIGH-LOW T.F.S.**

XXXXPFHZ
APRIL, 2014
REV 00
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Nominal Screw Length	Tolerance On Screw Length
Up To & Including 1"	+0 / -3/64
Over 1"	+0 / -1/16



Nominal Screw Size	High Thread Diameter		Low Thread Diameter	Head Size	"A" Head Diameter		Driver Size	Recess Penetration Gaging Depth		"G" Gaging Diameter	"F" Protrusion Height	
	Max.	Min.	Ref.		Max.	Min.		Max.	Min.		Max.	Min.
	#4-24	0.115	0.105		0.086	#4		0.212	0.191	1	0.082	0.066
#6-19	0.145	0.135	8.000	#6	0.262	0.238	2	0.095	0.072	0.220	0.036	0.021
#10-16	0.195	0.185	0.145	#10	0.362	0.333	2	0.125	0.102	0.313	0.042	0.025

Head Standard: ASME B18.6.3 Material: Steel Case Hardened Surface Hardness: Rc45 Min Finish: Commercial Zinc, Bake, ROHS Compliant Clear Chromate Per ASTM F1941 Code Fe/Zn 3A	COMMON USES: Plastics Less Than 400,000 psi Flexural Modulus
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