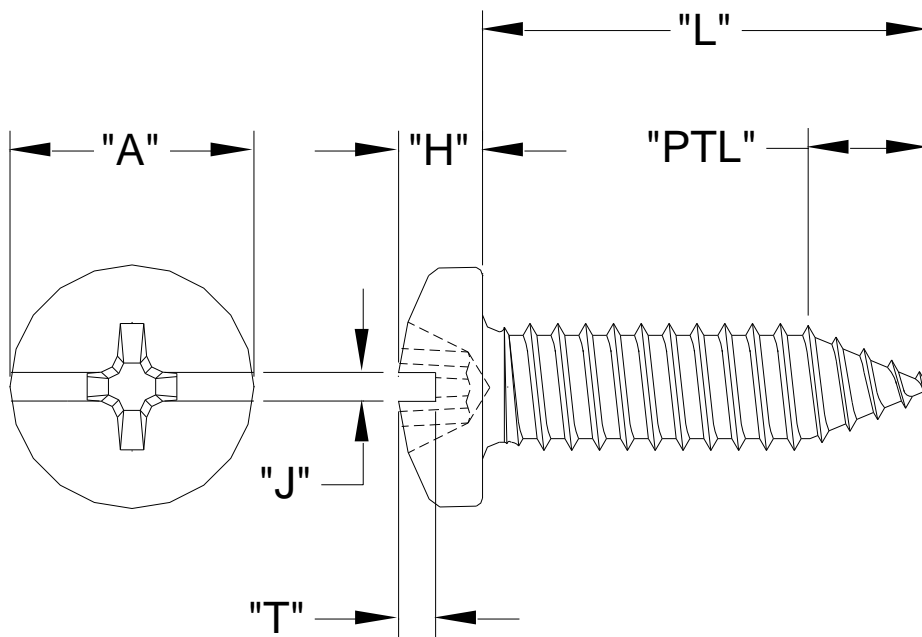


**TYPE 1 CROSS RECESS
/ SLOTTED PAN HEAD
TYPE "AB" S.M.S.**

XXXXCPABZ
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Nominal Screw Length	Tolerance On Screw Length
Up To & Including 1"	± .030
Over 1"	± .050



Nominal Screw Size	"D"		"d"		"PTL"	"A"		"H"		"J"		"T"		Driver Size	Recess Penetration Gaging Depth	
	Major Diameter		Minor Diameter		Point Taper Length	Head Diameter		Head Height		Slot Width		Slot Depth			Max.	Min.
	Max.	Min.	Max.	Min.	Ref.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.			
#4-24	0.114	0.108	0.086	0.082	0.160	0.219	0.205	0.080	0.070	0.039	0.031	0.040	0.027	1	0.071	0.053
#6-20	0.139	0.132	0.104	0.099	0.193	0.270	0.256	0.097	0.087	0.048	0.039	0.050	0.033	2	0.080	0.055
#8-18	0.166	0.159	0.122	0.116	0.209	0.322	0.306	0.115	0.105	0.054	0.045	0.058	0.041	2	0.097	0.071
#10-16	0.189	0.182	0.141	0.135	0.256	0.373	0.357	0.133	0.122	0.060	0.050	0.068	0.048	2	0.113	0.089
1/4-14	0.246	0.237	0.192	0.185	0.335	0.492	0.473	0.175	0.162	0.075	0.064	0.087	0.063	3	0.144	0.118

Standard: ASME B18.6.3
 Material: Carbon Steel,
 Heat Treat: Case Hardened
 Finish: Commercial Zinc, Bake & ROHS Compliant Clear Chromate
 Per ASTM F1941 Code Fe/Zn 3A

Common Uses:
 Used In Applications Where Multiple Drivers Can Be
 Used To Assemble and Reassemble. Used In Soft
 Plastics, Soft Woods, Thin Sheet Metal (<60% Of Major
 Dia.), Aluminum Extrusions