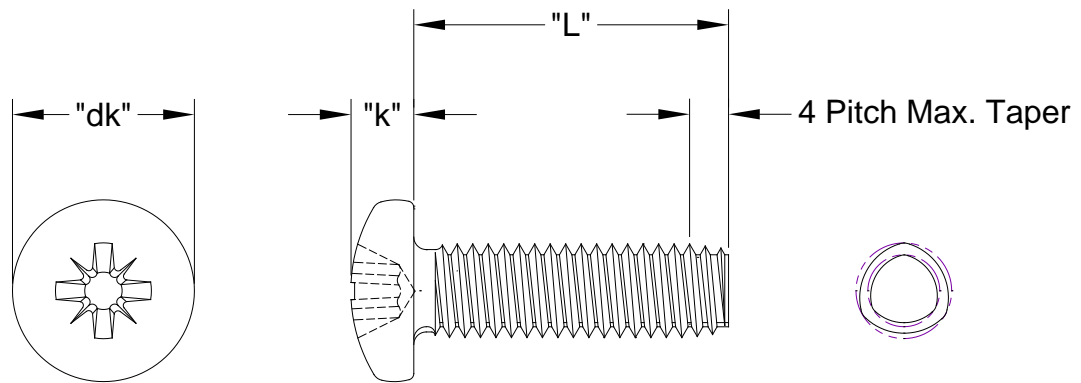


LENGTH		TOLERANCE
FROM	INCLUSIVE	
3mm	6mm	± 0.375
6mm	10mm	± 0.45
10mm	18mm	± 0.55
18mm	30mm	± 0.65
30mm	50mm	± 0.8



Nominal Screw Size	Tri-Lobular Body				Head Diameter		Head Height		Driver Size	Recess Penetration Gaging Depth	
	Circumscribing Circle		Major Diameter		"dk"		"k"			Max.	Min.
	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.			
M2.5 x 0.45	2.550	2.470	2.480	2.380	5.00	4.70	2.12	1.88	1	1.52	1.27
M3 x 0.5	3.050	2.970	2.950	2.870	6.00	5.70	2.52	2.28	1	1.93	1.68
M4 x 0.7	4.070	3.990	3.930	3.850	8.00	7.64	3.25	2.95	2	2.36	1.90
M5 x 0.8	5.080	5.000	4.920	4.840	10.00	9.64	3.95	3.65	2	3.10	2.64
M6 x 1.0	6.100	5.970	5.900	5.770	12.00	11.57	4.75	4.45	3	3.53	3.03

<p>Standard: DIN 7500 Material: Steel Case Hardened Surface Hardness: 450 HV 0.3 (Rc 45 Min.) Finish: Zinc, Bake, ROHS Compliant Clear Chromate & Wax ISO 4042 Fe/Zn 3c1A</p>	<p>COMMON USES: Sheet Metal > 0.6 * Screw Dia., Extruded Sheet Metal, Zinc & Aluminum Die Casting</p>
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