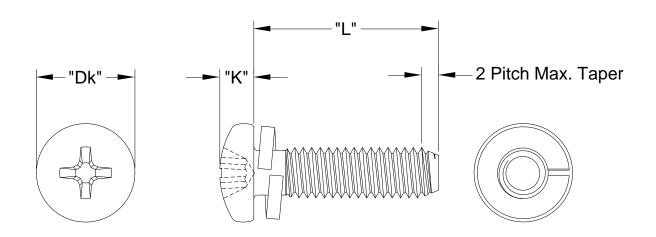


TYPE 1 CROSS RECESS PAN HEAD MACHINE SCREW w/ SPLIT LOCKWASHER SEMS

88MXXXPPS
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Nominal Screw Length	Tolerance On Length				
Up To & Including 3mm"	±0.20				
Over 3mm To 10mm, Inclusive	±0.30				
Over 10mm to 16mm, Inclusive	±0.40				
Over 16mm to 50mm, Inclusive	±0.50				
Over 50mm	±1.00				



Nominal Screw	Major Diameter			k"	"	`	Driver	Recess Penetration		Washer Diameter		Washer
Size			Head Diameter		Head Height		Size	Gaging Depth				Thk.
Size	Max.	Min.	Max.	Min.	Max.	Min.	Size	Max.	Min.	Max.	Min.	Min.
M3 x 0.5	2.980	2.874	5.60	5.30	2.40	2.20	1	1.80	1.40	5.73	5.49	1.02
M4 x 0.7	3.978	3.838	8.00	7.60	3.10	2.80	2	2.40	1.90	7.00	6.74	1.19

Standard: ASME B18.13.1M

Material:

Screw: 300 Series Stainless Steel (Tensile Stress: 700 MPa Min.)

Washer: 300 Series Stainless Steel Rc30-40

Finish: Passivate

Common Uses:

Used in applications where loosening is a concern. These washers are designed to maintain tension on the screw from relaxation of the joint to reduce loosening of the joint.