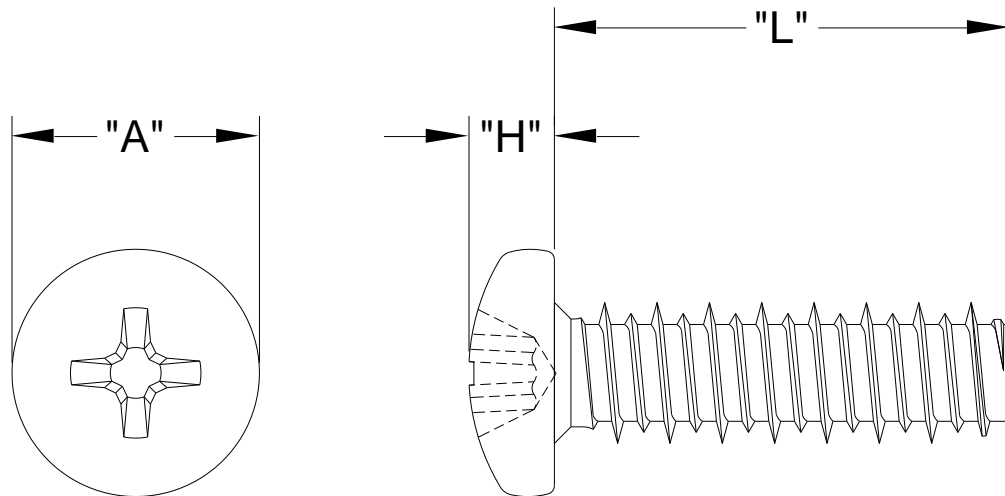


**TYPE 1 CROSS RECESS
PAN HEAD
HIGH-LOW T.F.S.**

44XXXXPPH
APRIL, 2014
REV 00
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Nominal Screw Length	Tolerance On Screw Length
Up To & Including 1"	+0 / -3/64
Over 1"	+0 / -1/16



Nominal Screw Size	High Thread Diameter		Low Thread Diameter	"A"		"H"		Driver Size	Recess Penetration Gaging Depth	
	Max.	Min.	Ref.	Head Diameter		Head Height			Gaging Depth	
				Max.	Min.	Max.	Min.		Max.	Min.
#4-24	0.115	0.105	0.086	0.193	0.180	0.071	0.062	1	0.061	0.043
#6-19	0.145	0.135	0.108	0.254	0.240	0.097	0.087	2	0.072	0.046
#8-18	0.170	0.160	0.130	0.270	0.256	0.097	0.087	2	0.080	0.055
#10-16	0.195	0.185	0.145	0.322	0.306	0.115	0.105	2	0.097	0.071
1/4-15	0.260	0.250	0.200	0.492	0.473	0.175	0.162	3	0.144	0.118

Head Standard: ASME B18.6.3 Material: 410 Stainless Steel Hardness: Rc36-43 Finish: Passivate	COMMON USES: Plastics Less Than 400,000 psi Flexural Modulus
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